## Allen S. King Generating Plant Oak Park Heights, Minn.

Allen S. King Generating Plant											
TRI Reportable Releases (pounds)											
(Dioxin in grams)  Air Land/Impoundment Water Total											
Chemical	2012	2013	2012 2013		2012 2013		2012 2013				
Hydrochloric	2012	2013	2012	2013	2012	2013	2012	2013			
Acid											
(aerosols)	4,500	2,000	0	0	0	0	4,500	2,000			
Hydrogen	.,000	_,000					.,000	_,000			
Fluoride	5,800	1,700	0	0	0	0	5,800	1,700			
Barium	,	,					,	,			
Compounds	675	465	710,005	560,015	160	160	710,840	560,640			
Copper											
Compounds	74		21,005		0	0	21,079				
Lead											
Compounds	26.3	15.8	7,505	5,761	0	0	7,532	5,777			
Manganese											
Compounds	125	184	30,000	19,648	0	0	30,125	19,832			
Mercury					_	_					
Compounds	27.0	13.0	287.6	211.9	0	0	314.6	224.9			
Vanadium			0.4.000				0.4.000	00.040			
Compounds	69	41	34,000	23,205	0	0	34,069	23,246			
Zinc	200	200	20.046	40.400	0	0	20, 200	40.000			
Compounds Dioxin	280	200	20,016	18,426	0	0	20,296	18,626			
Compounds	0.62	0.39	0	0	0	0	0.62	0.39			
Polycyclic	0.62	0.39	U	U	U	U	0.02	0.39			
Aromatic											
Compounds	1.5	1.1	0	0	0	0	1.5	1.1			
Ammonia	144,500	150,00	0	0	450	86	144,950	152,386			
Total	156,078	154,620	822,819	629,567	610	246	979,507	784,433			

Dioxin compounds are reported in grams.

Changes from 2012 to 2013 are due to:

- Decreased coal throughput
- Fuel data based on 2014 analyses, was not averaged with prior years due to sample analysis issues.
   Estimated releases of metals were lower than in previous years.

## **Black Dog Generating Plant** Burnsville, Minn.

Black Dog Generating Plant									
TRI Reportable Releases (pounds) (Dioxin in grams)									
Chemical	2012	2013	2012	2013	2012	2013	2012	2013	
Hydrochloric Acid									
(aerosols)	10,000	6,300	0	0	0	0	10,000	6,300	
Hydrogen Fluoride	23,000		0		0		23,000		
Barium Cmpds	2,016	1,716	172,005	137,005	32	3239	174,053	138,760	
Lead Cmpds	62.3	83.1	2,782.6	2,031.5	0.5	0.6	2,845	2,115	
Mercury Cmpds	67.9	54.0	7.3	6.2	0.0	0.0	75	60	
Vanadium	97		6,300		5		6,402		
Dioxin Cmpds									
(grams)	0.26	0.21	0.00	0.00	0.00	0.00	0.26	0.21	
Polycyclic Aromatic									
Compounds	0.5	0.4	0.0	0.0	0.0	0.0	0.5	0.4	
Ammonia						-			
TOTALS	35,244	8,154	181,095	139,043	38	40	216,376	147,236	

Dioxin compounds are reported in grams.

Changes from 2012 to 2013 are due to:

- Coal combustion decreases
- Variation in coal constituent variability

Note: With the retirement of Black Dog Units 3 and 4 in 2015, Black Dog will no longer be required to report after reporting year 2015.

## **Sherburne County (Sherco) Generating Plant** Becker, Minn.

Sherco Generating Plant TRI Reportable Releases (pounds)									
									(Dioxin in grams)  Air Land/Impoundment Water Total
01	Air							Total	
Chemical	2012	2013	2012	2013	2012	2013	2012	2013	
Hydrochloric Acid	40.000	0.500					40.000	0.500	
(aerosols)	16,000	3,500	0	0	0	0	16,000	3,500	
Hydrogen Fluoride	33,000	6,500	0	0	0	0	33,000	6,500	
Sulfuric Acid									
(aerosols)	7,000	7,222	0	0	0	0	7,000	7,222	
Barium Compounds	6,000	4,400	3,200,110	3,000,110	0	0	3,206,110	3,004,510	
Chromium						_			
Compounds	245	235	28,005	40,005	0	0	28,250	40,240	
Cobalt Compounds					0				
Copper Compounds	345	215	89,010	55,005	0	0	89,355	55,220	
Lead Compounds	186	154	27,785	29,129	0	0	27,972	29,347	
Manganese									
Compounds	1,127	1,007	340,005	410,005	0	0	341,132	411,012	
Mercury									
Compounds	418	338	134.8	362.5	0	0	553	701	
Nickel Compounds	315	255	29,005	29,005	0	0	29,320	29,260	
Selenium									
Compounds					0				
Vanadium									
Compounds	325	245	110,005	100,005	0	0	110,330	100,250	
Zinc Compounds	1,305	955	98,031	80,005	0	0	99,336	80,960	
Benzo(g,h,i)									
perylene	0.5	0.2	0.10	0.80	0	0	0.6	1.0	
Naphthalene	50	42	0	0		0	50	42	
Dioxin Compounds	1.69	1.41	0	0	0	0	1.69	1.41	
Polycyclic Aromatic									
Compounds	77.5	92.9	3.6	24.7	0	0	81	118	
Ammonia	28,000	13,970	760	550	0	0	28,760	14,520	
Molybdeum Trioxide	,	,					,	,	
					0				
Total	94,395	39,132	3,922,855	3,744,271	0	0	4,017,251	3,783,404	

Dioxin compounds are reported in grams.

Changes from 2012 to 2013 are due to:

- Sherco Unit 3 offline 9 months in 2013, as a result molybdenum trioxide, selenium, and cobalt were not reportable
- Increased PAC releases due to increased #2 fuel oil consumption, increased paving
- Decreased ammonia releases due to lack of boiler chemical cleaning
- Increased benzo(g,h,i)perylene releases due to increased paving