

Women in Welding Competition

Sponsored by Xcel Energy

Tuesday, March 26, 2019 10 a.m. – 3 p.m.

St. Cloud Technical & Community College **1540 Northway Drive** St. Cloud, MN 56303

This competition is open to any interested high school or college student.

| Competition | Steel | Skill Levels |
|-----------------------------------|---|----------------|
| Shielded metal arc welding (SMAW) | 1/4" or thicker mild steel; 1/8" E-7018 and 1/8" E-6010 welding rods | 1. High school |
| | | 2. College |
| Gas metal arc welding (GMAW) | 1/8" mild steel; .035" ER-70S-6 wire with 90% Argon and 10% CO2 (C10) | 1. High school |
| | | 2. College |
| Gas tungsten arc welding (GTAW) | 14ga. 304 stainless steel; 1/16" and 3/32" ER-308 filler rod available | 1. High school |
| | | 2. College |
| Oxy-fuel cutting (OFC) | 3/8" mild steel | One level |

Judges

One Certified Welding Inspector (CWI) and two other judges will evaluate the welds for each category.

Cost \$5 per contestant per competition

Teachers: Try out new equipment from vendors like Lincoln Electric.

Contestants: What to Bring

- Protective clothing that covers the entire body
- Leather boots that go over the ankle
- Welding gloves
- Safety glasses
- Welding helmet
- Tape measure

Note: Pliers, squaring tool and soap stone or pencil will be provided.

Prizes will be awarded to top participants!

https://mnscu.rschooltoday.com/public/costoption/class_id/101985/

Parking lot A: Use door 6

Welding Lab: Room 1-367 Parking lots C and D: Use door 8, 9 or 10

Registration: Room 1-361 Note: Parking will be FREE on March 26



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