PROCESS EFFICIENCY

SAVE MONEY ON INDUSTRIAL PROCESSES WITH FREE ENERGY SERVICES AND HIGHER REBATES

Looking for sustainable energy savings in your industrial processes? We can help you identify energy-efficiency opportunities and implement well-planned, long-term solutions to reduce your energy costs. Our Process Efficiency program offers a three-phase process to help you integrate energy efficiency into your manufacturing processes.

Our goal is to help you create a three- to five-year energy-management plan that incorporates sustainable energy efficiency into your industrial processes and technical projects. Our free energy services and higher rebates help improve energy efficiency and reduce energy costs.

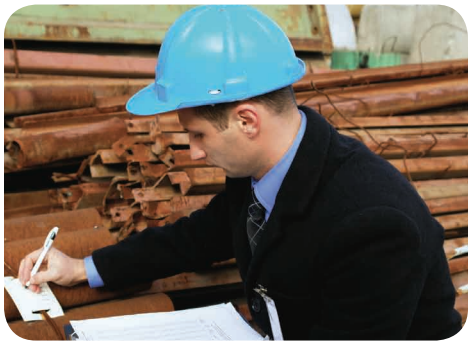
Long-Term Sustainable Savings

Process Efficiency will help you evaluate both business practices and technical projects to implement a sustainable approach. Based on the One-2-Five Energy methodology, our program complements and strengthens many existing energy-efficiency activities. The action plan you implement can:

- Improve long-term energy efficiency by identifying new opportunities that develop from current activities.
- Broaden the scope of existing energy efficiency programs by evaluating them from a business practice perspective.
- Provide a strategic approach to energy management.
- Build management support and create understanding.
- Improve total business performance as the action plan delivers sustainable energy management savings.
- Help prioritize where you invest resources in improving energy.

How It Works:

In three phases, we work with you to discuss energy management issues within your organization, review current practices, identify areas that require action and gain consensus on future implementation. You'll see concrete numbers and customized estimates before moving from step to step.



ENVINTA SCOPING AUDIT IS BASED ON ONE-2-FIVE ENERGY METHODOLOGY

EnVinta Corporation designs, develops, markets and supports processes to assist energy providers as they engage their customers in conservation efforts. One-2-Five is their key customer relationship product.

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Phase 1 – Identify Opportunities

Your company participates in a no-cost, one-day EnVinta session based on the One-2-Five energy management model.

- Evaluate your energy-intensive processes and benchmark your energy management practices.
- Identify energy-saving technical opportunities during high-level, walk-through audit.
- Review follow-up assessment report that outlines your energy management practices and high-priority action items.

Phase 2 – Scope Energy-Efficiency Potential

- Develop an energy action plan based on our assessment report.
- Review our customized proposal to help support additional project scoping.
- Receive engineering and technical studies to develop energy-saving opportunities. We'll fund 75% of the cost of the study. Your contribution is limited to 25% with a cap of $7500. If the study costs more than $30,000, we'll cover the rest.

Remember that all projects require preapprovals before equipment purchase and installation.

Phase 3 – Implement Energy-Efficiency Improvements and Qualify for Rebates

- Select improvements to implement and set a timeline for their installation.
- Review and accept our customized proposal for rebates, bonuses and support.

Follow this step-by-step, low-risk approach to ensure that you have the data you need prior to investing in sustainable energy conservation measures for your industrial processes.

Start Now

Call your Xcel Energy account manager today to get started. You'll find out about additional program details, participation priorities and helpful worksheets. See the application and the preapproval form for official program details, rules and requirements.

CONTINUOUS IMPROVEMENT MEETS ENERGY EFFICIENCY

Many large industrial customers have reduced their operating expenses through a systematic quality management approach. Our program uses similar principles to help implement continuous improvement in energy management. The result is sustainable energy conservation and savings.